

Safety data sheet PC

Ultimaker
It's in the making

1. Identification of the substance/preparation and of the company

1.1 Trade name	PC
1.2 Use of the product	3D-Printer filament
1.3 Supplier	Ultimaker (Watermolenweg 2, 4191PN, Geldermalsen, The Netherlands)
Emergency phone number	In case of toxicological emergency contact your doctor

2. Hazards identification according to regulation (EC) No 1272/2008 and GHS

2.1 Classification of the substance or mixture	No risk exists to the health of users if the product is handled and processed properly
2.2 Label elements	
Labelling	Not applicable
2.3 Other hazards	Not known

3. Composition/information on ingredients

3.1 Composition	Not applicable
3.2 Mixture	Polycarbonate (transparent and colored filament), Acrylic and polyester (only in colored filament)

4. First aid measures

4.1 Description of first aid measures	General advice: If you feel unwell, seek medical advice (show the label where possible). Never give anything by mouth to an unconscious person
Inhalation	In case of inhalation of gases released from molten filament, move person into fresh air
Skin contact	Wash with soap and water. Seek medical attention if symptoms occur. If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, do not try to peel it off and seek for medical attention, if necessary, for removal and treatment of the burns

Eye contact	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. Seek medical attention if symptoms persist. If molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. Seek medical attention immediately
Ingestion	Not probable. Seek medical advice in case ingestion occurs
Note to physician	Treat symptomatically
4.2 Most important symptoms and effects, both acute and delayed	Burns should be treated as thermal burns. The material will come off as healing occurs; therefore immediate removal from skin is not necessary
4.3 Indication of any immediate medical attention and special treatment needed	No data available
<u>5. Firefighting measures</u>	
5.1 Extinguishing media	Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or grounding procedures Foam, carbon dioxide (CO ₂), water spray, dry chemical, extinguishing powder Unsuitable extinguishing media: not known
5.2 Special hazards arising from the substance or mixture	Burning produces obnoxious and toxic fumes: carbon oxides (CO _x), nitrogen oxides (NO _x), and traces of hydrogen cyanide (HCN)
5.3 Advice for firefighters	Use self-contained breathing apparatus and full protective clothing. Do not allow contaminated extinguishing water to enter the soil, ground-water or surface waters
<u>6. Accidental release measures</u>	
6.1 Personal precautions, protective equipment and emergency procedures	Avoid breathing gases released from molten filament. Ensure adequate ventilation, especially in confined areas
6.2 Environmental precautions	No data available
6.3 Methods and materials for containment and cleaning up	Allow molten material to solidify. Dispose of waste and residue in accordance with local regulations
6.4 Reference to other sections	-
<u>7. Handling and storage</u>	
7.1 Precautions for safe handling	Avoid contact with molten material
7.2 Conditions for safe storage, including any incompatibilities	Product should be stored in a dry and cool place at temperatures between -20 to +30 °C. Avoid direct sunlight. Minimize moisture uptake by leaving it in a sealed package with the supplied desiccant
7.3 Specific end use(s)	Filament for 3D printing

8. Exposure controls/personal protection

8.1 Control parameters (*)

DNEL:

The regulations for the substances listed below must be observed when processing this product, particularly if processing takes place at elevated temperatures. In our experience printing in a well ventilated area will ensure compliance with the following occupational exposure limits:

- Phenol: 10 mg/m³ (TWA)
- Chlorobenzene: 50 mg/m³ (TWA)
- Dust: 8 mg/m³ (TWA) and 10 mg/m³ (STEL)

PNEC:

No data available
No data available

8.2 Exposure controls

Eye protection

Use safety glasses for prolonged stare at printing

Skin and body protection

Good practices suggest to minimize skin contact. When material is heated, wear gloves to protect against thermal burns. Suitable materials for safety gloves are EN 374: Polyvinyl chloride - PVC (≥ 0.5 mm). Dirty and/or damaged gloves must be changed

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (when applicable) or to an acceptable level (in countries where exposure limits have not been established) an approved respirator must be worn. Respirator type: air-purifying respirator with an appropriate government approved (where applicable) air purifying filter, cartridge or canister. Contact a health and safety professional or manufacturer for specific information

Hand protection

Follow good industrial hygiene practices

Hygiene measures

Follow good industrial hygiene practices

Engineering measures

Good general ventilation (typically 10 air changes per hour) is recommended. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation or other engineering controls that maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Filament

Color

Transparent, black and white

Odor

Slight

Flash point

-

Ignition temperature

> 450 °C

Thermal decomposition

> 380 °C

Auto-ignition temperature

-

Melting point/range

145 - 160 °C

Density

1.18 - 1.20 g/cm³

Water solubility

Insoluble

Solubility in other solvents

-

(*) TWA (Time Weighted Average) and STEL (Short Term Exposure Limits)

9.2 Other information

-

10. Stability

Stable under recommended storage conditions

10.1 Reactivity

No data available

10.2 Chemical stability

Chemically stable

10.3 Possibility of hazardous reactions

No decomposition or hazardous reactions if stored and applied as directed

10.4 Conditions to avoid

Print temperatures above 300 °C (at standard printing speeds)

10.5 Incompatible materials

-

10.6 Hazardous decomposition products

See 5.2

11. Toxicological information

11.1 Information on toxicological effects

Principle routes of exposure

Eye contact, skin contact, inhalation, ingestion

Acute toxicity

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Reproductive toxicity

No data available

Carcinogenicity

No data available

12. Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

This material is practically insoluble in water. In view of its consistency and in water, no ecological problems are to be expected if the product is properly handled. The product is not readily biodegradable

12.3 Bio accumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

No data available

13. Disposal considerations

13.1 Waste treatment methods

In accordance with local and national regulations

14. Transport information

ADR	Not regulated
RID	Not regulated
IATA	Not regulated
IMDG	Not regulated
Special precautions for user	Not regulated

15. Regulatory information

Not meant to be all inclusive - selected regulations represented

15.1 Safety, health and environmental regulations/ legislation specific for the substance or mixture

US Regulations:

Sara 313 title III	Not listed
TSCA inventory list	Listed
OSHA hazard category	-
CERCLA	-
WHMIS	-
State right-to-know requirements	-

Other inventories:

Canada DSL inventory list	Listed
REACH/EU EINECS	Components are in compliance with REACH and/or are listed
NEHAPS	-
Japan (ECL/MITI)	Listed
Australia (AICS)	Listed
Korean toxic substances control act (ECL)	Listed
Philippines inventory (PICCS)	Not listed
Chinese chemical inventory (IECSC)	Listed

15.2 Chemical safety assessment

Na data available

16. Other information

The information provided in this Safety Data Sheet (SDS) is based on current knowledge and experience. This information is provided without warranty. This information should help to make an independent determination of the methods to ensure proper and safe use and disposal of the filament

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